

御中		Issue No. / 発行№ : PC-0029850			
		Issue date / 発行日 : 2023/2/7			
<b>工程変更連絡書</b> <b>Process Change Notice</b>		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd. 承認 (Approval) 査閲 (Review) 作成 (Created by) 塚本 (Tsukamoto) 稲垣 (Inagaki) 野内 (Nouchi)			
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内に返信を賜りたくお願い致します We truly appreciate your significant support always. We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.					
貴社品番/Customer's product number		弊社品番/Product number by Hirose			
		680-1016-3 05 (See attachment 1)			
		弊社品名/Product name by Hirose			
		DF22-4P-7.92DSA(05) (See attachment 1)			
Change 1	区分 Type	Assemble method change	理由 Reason		
			To improve productivity		
Change 2	区分 Type	Packaging bag size change	理由 Reason		
			To improve productivity		
Content of change / 変更内容	変更前 Before the change		変更後 After the change		
	Produced by hand assembly		To be produced by automatic assembly machine		
	Packaging bag size 1 6 0 x 2 6 0 mm		Packaging bag size 200 x 350 mm Without "HRS" mark (see Attachment 2) *Bags for automatic packaging machines will be used.		
			影響範囲 The scope that will be affected.		
			The order of the process and quality control items will remain the same, but all assembly equipment will change. An evaluation will be conducted to ensure that there is no impact from the change. Since there will be no change in contacts and cases, the differences in appearance will be the font and position of the lot marking (see Attachment 2). Also, since packaging will be automated, the size will be changed due to the use of special packaging.		
		・ 外観の変更 Appearance	無 No change		
		・ 含有物質変更 Containing substance	無 No change		
Execution schedule of the change plan / 変更実施計画	日程 Schedule	Feb.1	Mar.1	Apr.1	May 1
	工程整備 Preparation of process	→			
	標準類の整備 Preparation of standards, etc.	→			
	トライ / Trial	→			
	作業者教育 Training on operators	→			
	製品評価試験 Product evaluation test		→		
	サンプル提出 Submission of sample		→		
	初品検査結果提出 Submission of the initial product inspection result		→		
	量産納入予定日 Scheduled delivery date of mass production products	2023年5月予定 Scheduled in May, 2023			
変更計画可否回答希望日 Date of your acknowledgement	2023年2月28日 February 28, 2023				
		備考 Remarks			

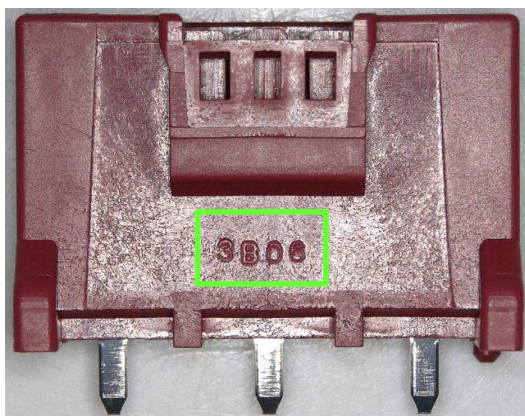
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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer's company name:	
<b>変更計画可否回答書</b> Answer to the change plan notification (approval)	製品名 Product name :	DF22-4P-7.92DSA(05) (See attachment 1)	ご判定日 Judgment day
	変更内容 Content of change :	Assemble method change Packaging bag size change	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			

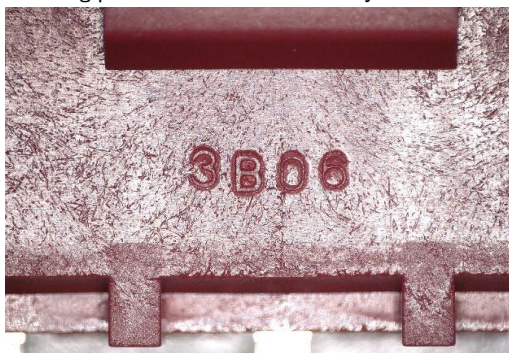
Target product list

Product code	Product name by Hirose
CL0680-1016-3-05	DF22-4P-7.92DSA(05)
CL0680-1016-3-53	DF22-4P-7.92DSA(53)
CL0680-1017-6-53	DF22-5P-7.92DSA(53)
CL0680-1037-3-05	DF22R-2P-7.92DSA(05)
CL0680-1037-3-53	DF22R-2P-7.92DSA(53)
CL0680-1038-6-53	DF22R-3P-7.92DSA(53)
CL0680-1039-9-53	DF22R-4P-7.92DSA(53)
CL0680-1040-8-53	DF22R-5P-7.92DSA(53)
CL0680-1042-3-05	DF22L-2P-7.92DSA(05)
CL0680-1042-3-53	DF22L-2P-7.92DSA(53)
CL0680-1043-6-05	DF22L-3P-7.92DSA(05)
CL0680-1043-6-53	DF22L-3P-7.92DSA(53)
CL0680-1044-9-05	DF22L-4P-7.92DSA(05)
CL0680-1044-9-53	DF22L-4P-7.92DSA(53)
CL0680-1045-1-53	DF22L-5P-7.92DSA(53)

## Lot marking font



Existing product via. hand assembly



After-change product via. automatic assembly machine



## Packaging bag

Existing product: Packaging bag (160 × 260mm)



After-change product: Packaing bag (200 × 350mm) / No mark of "HRS"

